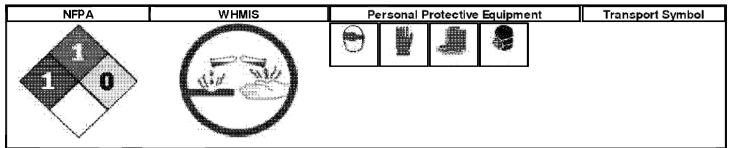
Material Safety Data Sheet



Preparation Date 01/25/2011

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: Citric Acid Anhydrous

Product Code: 020410.020420.020440

Synonyms:

Acido 2-Hydroxy-1,2,3-Propanetricarboxylic. Aciletten. Acido beta-Hydroxytricarballylic. Citrate. Citretten. Citronensaeure. NSC 30279. Acido 2-hydroxypropane-1,2,3-tricarboxylic. E 330.

Use of the Substance / Preparation:

Food additive

Distributed by Duda Diesel LLC 7055A Greenbrier Rd Madison, AL 35756

Emergency Telephone Number: US number: 800-255-3924 International: 01-813-248-0585

2. HAZARDS IDENTIFICATION

Emergency Overview

Irritating to eyes, Irritating to skin, Corrosive to metals (as aqueous solution).

Appearance White Colorless

Physical State Solid Powder

Odor Odorless

Potential Health Effects

Principle Routes of Exposure Acute Effects	Eye contact, Skin contact, Inhalation, Ingestion.
Eyes	Contact with eyes may cause irritation.
Skin Inhalation	Avoid contact with skin. Prolonged skin contact may cause skin irritation. May cause irritation of respiratory tract.
Ingestion	Ingestion may cause irritation to mucous membranes.
ingestion	ingestion may cause initiation to inucous membranes.
Chronic Effects	Avoid repeated exposure.
Aggravated Medical Conditions	No information available
Potential Environmental Effects	See Section 12 for additional ecological information.
Toxicological information	See Section 11 for additional toxicological information.

3. COMPOSITION/INFORMATION ON INGREDIENTS **Chemical Family** Acids The following component(s) in this product are considered hazardous under applicable OSHA (USA), WHMIS (Canada), and/or NOM-002-SCT-2003 (Mexico) regulations **Chemical Name** CAS-No Weight % North American Hazard Indicator Citric acid 77-92-9 99-100 yes 4. FIRST AID MEASURES **General Advice** If symptoms persist, call a physician. Show this safety data sheet to the doctor in attendance. Immediately flush with plenty of water. After initial flushing, remove any contact lenses and Eye Contact continue flushing for at least 15 minutes. Keep eyes wide open while rinsing. If symptoms persist, call a physician. **Skin Contact** Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. Inhalation Move to fresh air. Ingestion Clean mouth with water and afterwards drink plenty of water. Notes to Physician Treat symptomatically. Protection of First-aiders Use personal protective equipment.

5. FIRE-FIGHTING MEASURES

Rammable Properties	Fine dust dispersed in air may ignite.
Suitable Extinguishing Media	Dry chemical. Carbon dioxide (CO₂). Water spray. Foam. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable Extinguishing Media	No information available.
Hazardous Combustion Products	Carbon monoxide (CO), Carbon dioxide (CO ₂), Thermal decomposition can lead to release of irritating gases and vapours.
Explosion Data	F.
Sensitivity to mechanical impact	No
Sensitivity to static discharge	No
Specific Hazards Arising from the Chemical	None known

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

020410, 020420, 020440 - Citric Acid Anhydrous

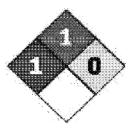
NFPA

Health 1

Rammability 1

Stability and Reactivity 0

Physical hazard -



6. ACCIDENTAL RELEASE MEASURES

Personal Precautions Use personal protective equipment.

Environmental Precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

Methods for Clean-up

Pick up and transfer to properly labelled containers. Avoid dust formation. Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

confined areas. Fine dust dispersed in air may ignite.

Handling

Storage

Keep containers tightly closed in a cool, well-ventilated place. Keep in properly labelled containers.

Wear personal protective equipment. Avoid contact with skin, eyes and clothing. Handle in accordance with good industrial hygiene and safety practice. Do not breathe vapours/dust. Use only in area provided with appropriate exhaust ventilation. Avoid dust formation in

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Limits

This product is not known to contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Engineering Measures	Ensure adequate ventilation, especially in confined areas.			
Personal Protective Equipment				
Eye/face Protection Skin and Body Protection Respiratory Protection	Tightly fitting safety goggles. Long sleeved clothing, Boots, Impervious gloves. Breathing apparatus with filter.			
General Hygiene Considerations	When using, do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing.			

020410, 020420, 020440 - Citric Acid Anhydrous

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance Odor

Hash Point Boiling point Flammability Limits in Air

pH Water Solubility Evaporation Rate Density White Colorless Odorless

345°C / 653°F No information available No information available

2.1 Soluble No information available 1.665 Physical State Odor Threshold

Autoignition Temperature Melting/Freezing Point Explosion Limits

Vapor Pressure Specific Gravity Vapor Density Solid Powder No information available

1010°C / 1850°F 153°C / 307°F No information available

No information available No information available No information available

10. STABILITY AND REACTIVITY

Chemical Stability

Conditions to Avoid

Incompatible Materials

Hazardous Decomposition Products

Possibility of Hazardous Reactions

Stable under normal conditions.

Incompatible products.

Amines. Heavy metals. Strong oxidizing agents. Strong bases.

No information available.

Hazardous polymerization does not occur.

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

Product Information

LD50 Oral: 3000(rat) mg/kg

LD50 Dermal: No information available

LC50 Inhalation: No information available

Toxicology data for the components

Chemical Name	Weight %	LD50 Oral	LD50 Dermal	LC50 Inhalation
Citric acid	99-100	3000 mg/kg Rat		

Chronic Effects

Carcinogenicity

There are no known carcinogenic chemicals in this product.

OSHA: (Occupational Safety & Health Administration) Not Listed ACGIH: (American Conference of Governmental Industrial Hygienists) Not Listed NTP: (National Toxicity Program) Not Listed Mexico: (Official Mexican Norm NOM-010-STPS-1999) Not Listed IARC: (International Agency for Research on Cancer) Not Listed

020410, 020420, 020440 - Citric Acid Anhydrous

Subchronic Toxicity	No information available.	Irritation	No information available.
Corrosivity Neurological Effects	Corrosive to metals (as aqueous solution). No information available.	Sensitization Mutagenic Effects	No information available. No information available.
Reproductive Effects	No information available.	Developmental Effects	No information available.
Teratogenicity	No information available.	Target Organ Effects	No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Environmental properties.			
Chemical Name	Acute Fish Toxicity	Daphnia (Water flea)	Fresh Water Algae
Citric acid	96 Hr LC50 Lepomis macrochirus:	72 Hr EC50 Daphnia magna: 120	
	1516 mg/L [static]	mg/L	

Chem ical Nam e	Weight %	log Pow
Citric acid	99-100	-1.72

Persistence/Degradability Bioaccumulation/ Accumulation Mobility	Readily biodegradable. No information available. Soluble.
	13. DISPOSAL CONSIDERATIONS
Waste Disposal Methods	Hazardous waste. Dispose of in compliance with the laws and regulations pertaining to this product in your jurisdiction.
Contaminated Packaging	Empty containers should be taken for local recycling, recovery or waste disposal.
	14. TRANSPORT INFORMATION

Domestic transport regulations (USA)

DOT Not regulated

Domestic transport regulations (Canada)

TDG Not regulated

Domestic transport regulations (Mexico)

MEX Not regulated

International transport regulations

ICAO Not regulated

IATA Not regulated

IMDG/IMO Not regulated

15. REGULATORY INFORMATION

International Inventories

The components of this product are reported in the following inventories:

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	AICS	ENCS	CHINA	PICCS	KECL	NZLoC
Citric acid	Yes	Yes	No	Yes 201-069-1	No	Yes	Yes 2-1318	Yes	Yes	Yes KE-20831	Yes

Legend

TSCA - Toxic Substances Control Act, Section 8(b) Inventory (USA). DSL - Domestic Substance List (Canada). NDSL - Non Domestic Substances List (Canada). EINECS - European Inventory of Existing Commercial Chemical Substances (EU). ELINCS -European List of Notified Chemical Substances (EU). AICS - Australian Inventory of Chemical Substances (Australia). ENCS -Existing and New Chemical Substances (Japan). CHINA - Chinese Inventory of Existing Chemical Substances (China). PICCS -Inventory of Chemicals and Chemical Substances (Philippines). KECL - Korean Existing and Evaluated Chemical Substances (Korea). NZLoC - New Zealand Inventory of Chemicals (New Zealand)

USA

Federal Regulations

Ozone Depleting Substances:

No Class I or Class II material is known to be used in the manufacture of, or contained, in this product.

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product is not known to contain any chemicals which are subject to the reporting requirements of the Act or regulations contained in 40 CFR 372.

SARA 31	1/312	Hazardous	Categorization
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Acute Health Hazard	Yes
Chronic Health Hazard	No
Fire Hazard	Νο
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product is not known to contain any HAPs.

State Regulations

California Proposition 65

Proposition 65 chemicals are not expected to be found in this product above those naturally present in their agricultural source. Proposition 65 exempts naturally occurring listed chemicals from an obligation to label.

State Right-to-Know

No known components subject to "Right-To-Know" legislation in the following States:

Chemical Name	Weight %	Illinois	Massachusetts	New Jersey	Pennsylvania	Rhode Island
Citric acid	99-100	No	No	No	No	No

Canada

WHMIS Product Classification Class E: Corrosive Material.

WHMIS Ingredient Disclosure List IDL

Component Information

Chemical Name	Weight %	WHMIS IDL	Threshold limits
Citric acid	99-100	Listed	1 %

(NPRI) Canadian National Pollutant Release Inventory No known component is listed on NPRI.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all the information required by the CPR.

Mexico Mexico - Grade	Slight risk, Grade 1
	16. OTHER INFORMATION
Prepared By	Duda Diesel, LLC
Preparation Date	1/25/2011

Disclaimer

The information provided on this (M)SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of (M)SDS